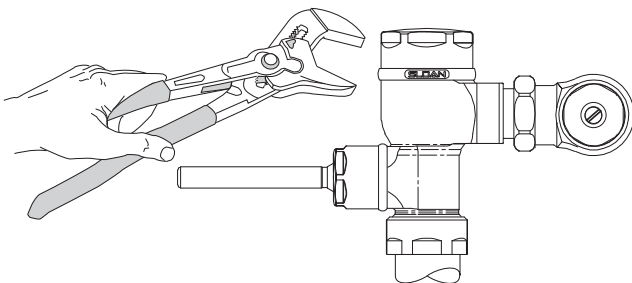
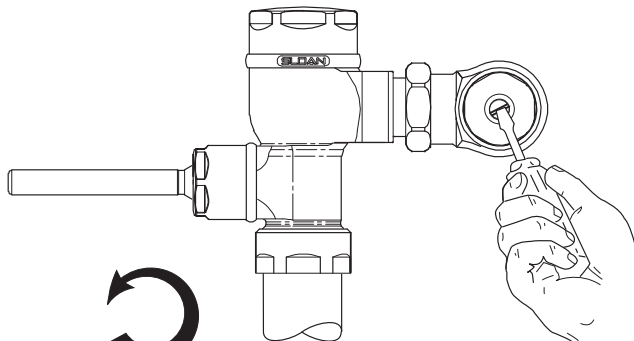


G Reinstall flushometer cover wrench tight.



**When assistance is required, please contact
Sloan Technical Support at:
1.888.SLOAN.14 (1.888.756.2614)**

H Slowly OPEN control stop and adjust flow after several purge flushes. Inspect for leaks.



**TURN COUNTER-
CLOCKWISE TO OPEN**

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Phone: 800.982.5839 • Fax: 800.447.8329 • www.sloan.com

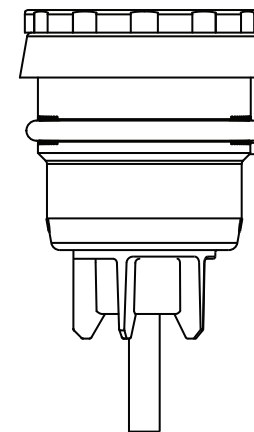
SLOAN[®]

Code No. 0816393

Rev. 6 (04/21)

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INSTALLATION INSTRUCTIONS FOR CROWN[®] PISTON ASSEMBLY REPAIR KIT

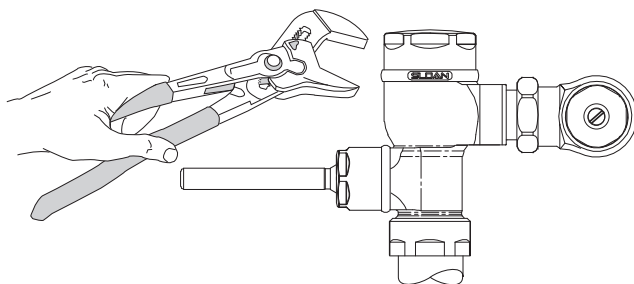


For use with:

- CR-1013-A (2.4 gpf)
- CR-1004-A (1.6 gpf)
- CR-1011-A (1.28 gpf)
- CR-1005-A (1.0 gpf)
- CR-1006-A (0.5 gpf)
- CR-1015-A (0.25 gpf)
- CR-1014-A (0.125 gpf)

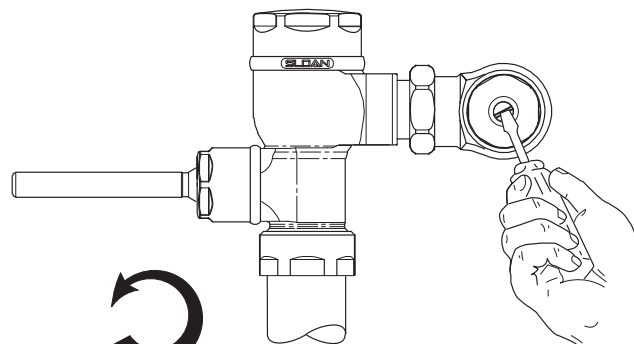
*Piston Assembly CR-1011-A
1.28 gpf (4.8 Lpf) Shown*

G Reinstall flushometer cover wrench tight.



**When assistance is required, please contact
Sloan Technical Support at:
1.888.SLOAN.14 (1.888.756.2614)**

H Slowly OPEN control stop and adjust flow after several purge flushes. Inspect for leaks.



**TURN COUNTER-
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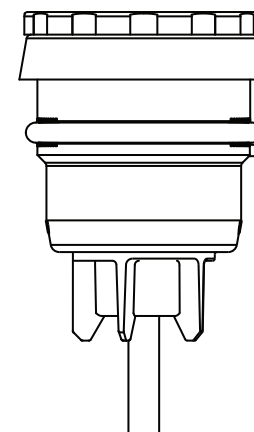
SLOAN[®]

Code No. 0816393

Rev. 6 (04/21)

Water Connects Us[®]

INSTALLATION INSTRUCTIONS FOR CROWN[®] PISTON ASSEMBLY REPAIR KIT

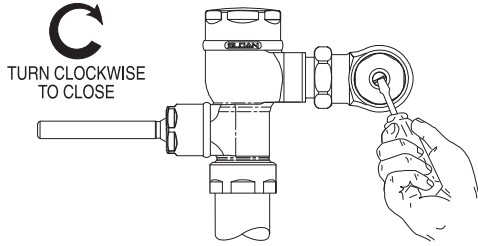


For use with:

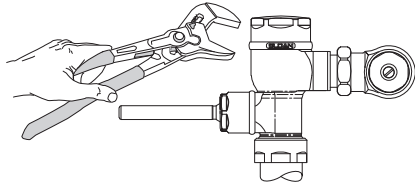
- CR-1013-A (2.4 gpf)
- CR-1004-A (1.6 gpf)
- CR-1011-A (1.28 gpf)
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- CR-1006-A (0.5 gpf)
- CR-1015-A (0.25 gpf)
- CR-1014-A (0.125 gpf)

*Piston Assembly CR-1011-A
1.28 gpf (4.8 Lpf) Shown*

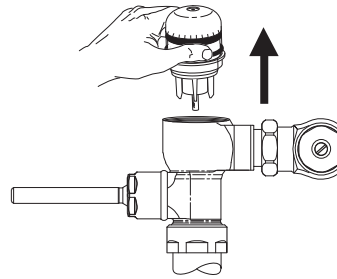
- A** Make sure control stop is **CLOSED**. Depress valve handle to relieve water pressure.



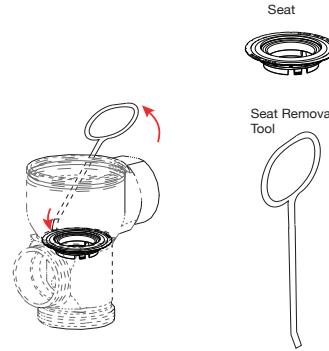
- B** Remove flushometer cover.



- C** Lift up cap and the piston assembly.



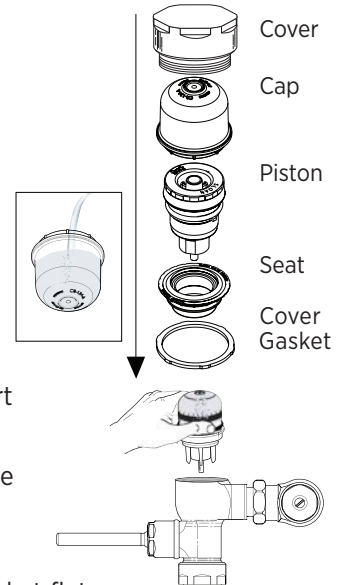
- D** Use Tool provided (if necessary) to pry seat and o-ring out.



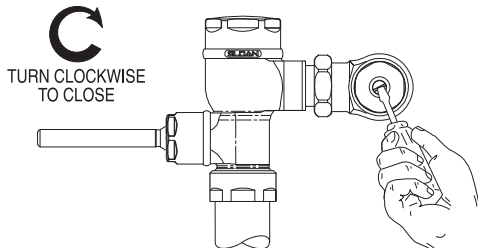
- E** Take four (4) parts from bag to create piston assembly.
NOTE: It is important to replace all four (4) parts of this piston assembly. Failure to do so may lead to poor performance.

- F** Fill new cover with water, press relief valve to side and insert piston into new inner cover until lip seal is fully inserted and some water spills past relief valve hole.

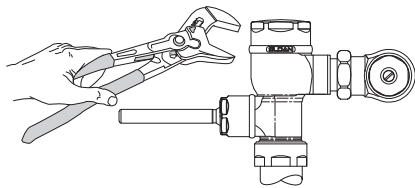
- G**
- Insert inner cover gasket flat into the body (below the cover threads)
 - Place seat into valve body
 - Press firmly and make sure seat is secure.
 - Place cover on top of assembly.



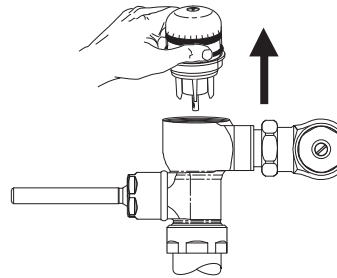
- A** Make sure control stop is **CLOSED**. Depress valve handle to relieve water pressure.



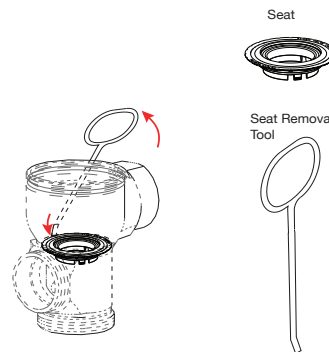
- B** Remove flushometer cover.



- C** Lift up cap and the piston assembly.



- D** Use Tool provided (if necessary) to pry seat and o-ring out.



- E** Take four (4) parts from bag to create piston assembly.
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